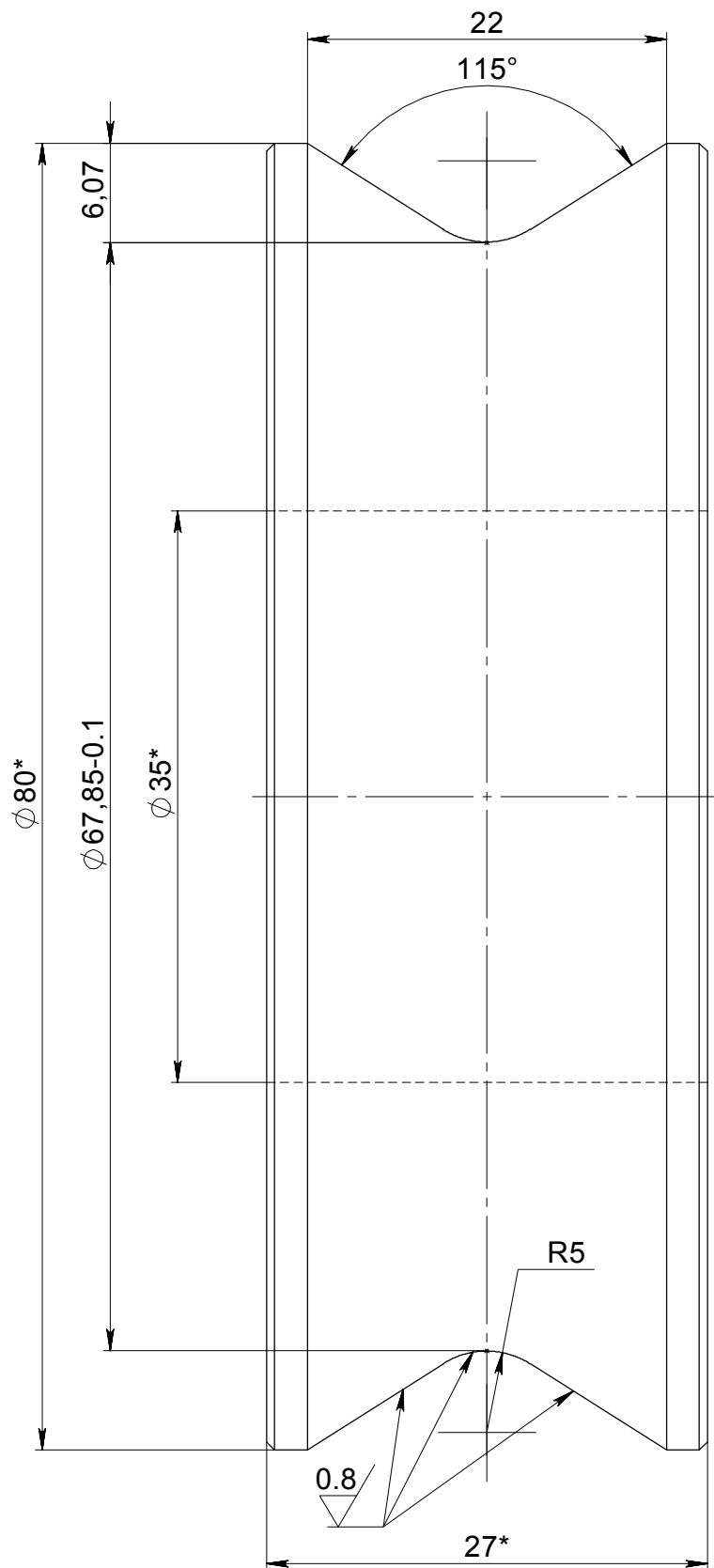




H13; h13; $\pm IT13/2$.
Chamfers - $1 \times 45^\circ$.

Tolerance		
Nominal		IT13
>	$\leq$	
	6	0.2
6	30	0.4
30	120	0.6
120	315	1.0
315	1000	1.6
1000	2000	2.5

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION	
		HRC:			SUBEC AB			
PROJECT NAME:								
PROJECT NO:								
NAME		SIGNATURE		DATE				
DRAWN		AnN		2015-12-07		D80, Groove V-115°, r5, depth 6,07		
MATERIAL:		ARTICLE NO:		DWG NO.				
SD80G (Bearing 35/80x27)		8176		3-400475-00_8176		A4		
Q.A.		WEIGHT:		SCALE:2.3:1		SHEET 1 OF 2 3-400475-00_8176		